

FLECK® 5600 SERVICE MANUAL





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IMPORTANT PLEASE READ:

- THE INFORMATION, SPECIFICATIONS AND ILLUSTRATIONS IN THIS MANUAL ARE BASED ON THE LATEST INFORMATION AVAILABLE AT THE TIME OF RELEASE. THE MANUFACTURER RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME WITHOUT NOTICE.
- THIS MANUAL IS INTENDED AS A GUIDE FOR SERVICE OF THE VALVE ONLY. SYSTEM INSTALLATION REQUIRES INFORMATION FROM A NUMBER OF SUPPLIERS NOT KNOWN AT THE TIME OF MANUFACTURE. THIS PRODUCT SHOULD BE INSTALLED BY A PLUMBING PROFESSIONAL.
- THIS UNIT IS DESIGNED TO BE INSTALLED ON A POTABLE WATER SYSTEM ONLY AND IS NOT INTENDED TO TREAT WATER THAT IS MICROBIOLOGICALLY UNSAFE OR OF UNKNOWN QUALITY WITHOUT ADEQUATE DISINFECTION REFORE AND AFTER THE SYSTEM.
- THIS PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL STATE AND MUNICIPAL PLUMBING AND ELECTRICAL CODES. PERMITS MAY BE REQUIRED AT THE TIME OF INSTALLATION.
- IT IS ESTABLISHED THAT WHEN DAYTIME WATER PRESSURE EXCEEDS 80 PSI (5.5 BAR), THE MAXIMUM PRESSURE RATING OF 125 PSI (8.6 BAR) CAN BE EXCEEDED. A PRESSURE REGULATOR MUST BE INSTALLED ON THIS SYSTEM OR WARRANTY IS VOIDED.
- DO NOT INSTALL THE UNIT WHERE TEMPERATURES MAY DROP BELOW 32° F (0°C) OR ABOVE 120° F (52° C).
- DO NOT PLACE THE UNIT IN DIRECT SUNLIGHT. BLACK UNITS WILL ABSORB RADIANT HEAT INCREASING INTERNAL TEMPERATURES.
- DO NOT STRIKE THE VALVE OR ANY OF THE COMPONENTS.
- WARRANTY OF THIS PRODUCT EXTENDS TO MANUFACTURING DEFECTS. MISAPPLICATION OF THIS PRODUCT MAY RESULT IN FAILURE TO PROPERLY CONDITION WATER, DAMAGE TO PRODUCT, OR PERSONAL INJURY.
- A PREFILTER SHOULD BE USED ON INSTALLATIONS IN WHICH FREE SOLIDS ARE PRESENT.
- IN SOME APPLICATIONS LOCAL MUNICIPALITIES TREAT WATER WITH CHLORAMINES. HIGH CHLORAMINE LEVELS MAY DAMAGE VALVE COMPONENTS.
- CORRECT AND CONSTANT VOLTAGE MUST BE SUPPLIED TO THE CONTROLLER TO MAINTAIN PROPER FUNCTION.
- THE SYSTEM IS INTENDED TO TREAT ONLY POTABLE QUALITY WATER. IT IS NOT INTENDED AS THE PERMANENT PRIMARY TREATMENT OF WATER FROM A SOURCE THAT IS CONTAMINATED, SUCH AS FROM RADON, PESTICIDES, INSECTICIDES, SEWAGE OR WASTEWATER.
- THIS SYSTEM IS NOT INTENDED FOR USE BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY, OR MENTAL CAPABILITIES, OR LACK OF EXPERIENCE AND KNOWLEDGE, UNLESS THEY HAVE BEEN GIVEN SUPERVISION OR INSTRUCTION CONCERNING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.
- CHILDREN SHALL NOT PLAY WITH THE SYSTEM.
- CLEANING SHALL NOT BE MADE BY CHILDREN WITHOUT SUPERVISION.
- PERIODIC CLEANING AND MAINTENANCE MAY BE REQUIRED TO FUNCTION PROPERLY. SEE DISINFECTION INSTRUCTIONS ON PAGE 4.

CALIFORNIA PROPOSITION 65 WARNING



⚠ WARNING: This product contains chemicals known to the State of California to cause cancer or birth defects or other reproductive harm.

JOB SPECIFICATION SHEET Job Number: Model Number: _ Water Hardness: ______ ppm or gpg Capacity Per Unit: _____ Mineral Tank Size: _____ Diameter: _____ Height: _____ Salt Setting per Regeneration: _____ 1. Type of Timer: A. Time Clock

B. Meter Initiated

2. Downflow: Upflow **Upflow Variable**

3. Meter Size:

- A. 3/4-inch Turbine
- B. 3/4-inch Paddle Wheel
- C. Electronic ___ ___ Pulse Count _____ Meter Size_

4. System Type:

- A. System #4: 1 Tank, 1 Meter, Immediate, or Delayed Regeneration
- B. System #4: Time Clock

5. Valve Operating Parameters:

20 psi / 1.4 bar / 138 kPa Minimum operating pressure: Maximum operating pressure: 125 psi / 8.61 bar / 861 kPa

34° F / 1° C Minimum water temperature: 110° F / 43° C Maximum water temperature: 120° F / 52° C Maximum Ambient temperature:

Maximum humidity: 75%

Input Voltage: 120 Volts AC / 60 Hz

Maximum Watts: 3 watts Maximum altitude: 2000 meters

6. Timer Program Settings:

Α.	Backwash:	Minutes
В.	Brine and Slow Rinse:	Minutes
С.	Rapid Rinse:	Minutes
D.	Brine Tank Refill:	Minutes
E.	Pause Time:	Minutes
F.	Second Backwash:	Minutes

7. Drain Line Flow Control: gpm 8. Brine Line Flow Controller: gpm

9. Injector Size#:

INSTALLATION

Water Pressure

A minimum of 25 psi (1.7 bar) of water pressure is required for regeneration valve to operate effectively.

Electrical Warnings & Caution Statement

An uninterrupted alternating current (A/C) supply is required.

NOTE: Other voltages are available. Please make sure your voltage supply is compatible with your unit before installation.

Grounding Instructions

This appliance must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock

by providing a path of least resistance for electric current. This appliance is equipped with a cord having an appliance-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is installed and grounded in accordance with all local codes and ordinances.

↑ WARNING: Improper connection of the appliance-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service representative if you are in doubt whether the appliance is properly grounded. Do not modify the plug provided with the appliance; if it will not fit the outlet, have a proper outlet installed by a qualified technician.

A WARNING: Risk of electric shock. Disconnect power before servicing.

FOR DRY LOCATIONS USE ONLY.

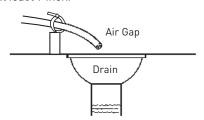
The cover should only be removed during installation set-up and maintenance by a qualified service person.

Existing Plumbing

Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.

Location of Softener and Drain

The softener should be located close to the drain to prevent air breaks and back flow. You must have an air gap on the drain line to prevent back flow of drain water into the system. The air gap should be two (2) times the diameter of the drain line pipe but must be at least 1-inch.



By-Pass Valves

Always provide for the installation of a by-pass valve if unit is not equipped with one.

CAUTION Water pressure is not to exceed 125 psi (8.6 bar), water temperature is not to exceed 110°F (43°C), and the unit cannot be subjected to freezing conditions.

Installation Instructions

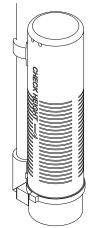
- 1. Place the softener tank where you want to install the unit making sure the unit is level and on a firm base.
- 2. During cold weather, the installer should warm the valve to room temperature before operating.
- 3. All plumbing should be done in accordance with local plumbing codes. The pipe size for residential drain line should be a minimum of 1/2 inch (13 mm). Backwash flow rates in excess of 7 gpm (26.5 Lpm) or length in excess of 20 feet (6 m) require 3/4 -inch (19 mm) drain line. Commercial drain lines should be the same size as the drain line flow control.
- 4. Refer to the dimensional drawing for cutting height of the distributor tube. If there is no dimensional drawing, cut the distributor tube flush with the top of the tank.
- 5. Lubricate the distributor o-ring seal and tank o-ring seal. Place the main control valve on tank.

INSTALLATION CONTINUED

NOTE: Only use silicone lubricant.

- 6. Solder joints near the drain must be done prior to connecting the Drain Line Flow Control fitting (DLFC). Leave at least 6 inches (15 cm) between the DLFC and solder joints when soldering pipes that are connected on the DLFC. Failure to do this could cause interior damage to the DLFC.
- Plumber tape is the only sealant to be used on the drain fitting. The drain from twin tank units may be run through a common line.
- 8. Make sure that the floor is clean beneath the salt storage tank and that it is level.
- Place approximately 1 inch (25 mm) of water above the grid plate. If a grid is not utilized, fill to the top of the air check (Figure 1) in the salt tank. Do not add salt to the brine tank at this time.
- 10. On units with a by-pass, place in by-pass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation. Once clean, close the water tap.
- 11. Slowly place the by-pass in service position and let water flow into the mineral tank. When water flow stops, slowly open a cold water tap nearby and let run until the air is purged from the unit.
- 12. Plug unit into an electrical outlet.

NOTE: All electrical connections must be connected according to local codes. Be certain the outlet is uninterrupted.



60002 Rev E

Figure 1 Residential Air Check Valve

START-UP INSTRUCTIONS

The water softener should be installed with the inlet, outlet, and drain connections made in accordance with the manufacturer's recommendations, and to meet applicable plumbing codes.

 Turn the manual regeneration knob slowly in a clockwise direction until the program micro switch lifts on top of the first set of pins. Allow the drive motor to move the piston to the first regeneration step and stop. Each time the program switch position changes, the valve will advance to the next regeneration step. Always allow the motor to stop before moving to the next set of pins or spaces.

NOTE: For electronic valves, please refer to the manual regeneration part of the timer operation section. If the valve came with a separate electronic timer service manual, refer to the timer operation section of the electronic timer service manual.

- Position the valve to backwash. Ensure the drain line flow remains steady for 10 minutes or until the water runs clear (see above).
- Position the valve to the brine / slow rinse position. Ensure the unit is drawing water from the brine tank (this step may need to be repeated).
- 4. Position the valve to the rapid rinse position. Check the drain line flow, and run for 5 minutes or until the water runs clear.
- 5. Position the valve to the start of the brine tank fill cycle. Ensure water goes into the brine tank at the desired rate. The brine valve drive cam will hold the valve in this position to fill the brine tank for the first regeneration.
- 6. Replace control box cover.
- 7. Put salt in the brine tank.

NOTE: Do not use granulated or rock salt.

SYSTEM DISINFECTION

Disinfection of Water Softeners

The materials of construction of the modern water softener will not support bacterial growth, nor will these materials contaminate a water supply. During normal use, a softener may become fouled with organic matter, or in some cases with bacteria from the water supply. This may result in an off-taste or odor in the water.

Some softeners may need to be disinfected after installation and some softeners will require periodic disinfection during their normal life.

Depending upon the conditions of use, the style of softener, the type of ion exchanger, and the disinfectant available, a choice can be made among the following methods.

Sodium or Calcium Hypochlorite

Application

These materials are satisfactory for use with polystyrene resins, synthetic gel zeolite, greensand and bentonites.

5.25% Sodium Hypochlorite

These solutions are available under brand names of household bleach. If stronger solutions are used, such as those sold for commercial laundries, adjust the dosage accordingly.

- 1. Dosage
 - A. Polystyrene resin; 1.2 fluid ounce (35.5 ml) per cubic foot.
 - Non-resinous exchangers; 0.8 fluid ounce (23.7 ml) per cubic foot.

SYSTEM DISINFECTION CONTINUED

- 2. Salt tank softeners
 - A. Backwash the softener and add the required amount of hypochlorite solution to the well of the salt tank. The salt tank should have water in it to permit the solution to be carried into the softener.
 - B. Proceed with the normal recharge.

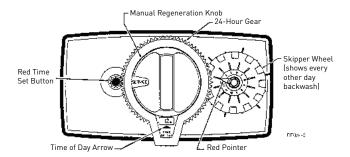
Calcium Hypochlorite

Calcium hypochlorite, 70% available chlorine, is available in several forms including tablets and granules. These solid materials may be used directly without dissolving before use.

- 1. Dosage
 - Two grains (approximately 0.1 ounce [3 ml]) per cubic foot.
- 2. Salt tank softeners
 - A. Backwash the softener and add the required amount of hypochlorite to the well of the salt tank. The salt tank should have water in it to permit the chlorine solution to be carried into the softener.
 - B. Proceed with the normal recharge.

MODEL 5600 WITH TIME CLOCK INSTALLATION AND START-UP PROCEDURES

NOTE Install the water softener with the inlet, outlet, and drain connections made according to manufacturer's recommendations and to meet applicable plumbing codes.



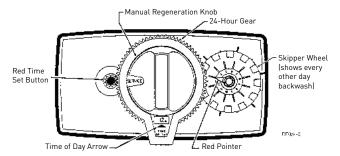
 Manually index the softener control into the In Service position and let water flow into the resin tank. When the water flow stops, open a softened water tap until all air is released from the lines. Then close tap.

NOTE: Manually dial the various regeneration positions by turning the knob on the front of the control until the indicator shows that the softener is in the desired position.

- 2. Manually index the control to the Backwash position and allow water to flow at the drain for 3 or 4 minutes.
- 3. Remove back cover plate.
- 4. Make sure that the salt dosage is set as recommended by the manufacturer. If necessary, set salt according to the setting instruction sheet. Manually index the control to the Brine Fill position and allow the brine tank to fill to the top of the air check.
- Manually index the control to the Brine Draw position and allow the control to draw water from the brine tank until it stops.
- Plug in the electrical cord and look in the sight hole in the back of the motor to see that it is running. Set the days that regeneration is to occur by sliding tabs on skipper wheel outward to expose trip fingers.
 - · Each tab is one day.
 - · Finger at red pointer is tonight.
 - Moving clockwise from red pointer, extend or retract fingers to obtain the desired generation schedule.
- Manually advance the control to the beginning of the Brine Fill position and allow the control to return to the In Service position automatically.
- 8. Fill the brine tank with salt.
- 9. Replace back cover on the control.
- 10. Make sure that any bypass valving is left in the normal In Service position.

MODEL 5600 BACKWASH FILTER INSTALLATION AND START-UP PROCEDURES

NOTE: Install the water softener with the inlet, outlet, and drain connections made according to manufacturer's recommendations and to meet applicable plumbing codes.



NOTE: Before plugging in the Unit

- 1. Open a treated water tap down stream of the filter.
- Manually index the filter to the In Service position and allow the mineral tank to fill by slowly opening the main water supply valve. Any bypass should be in the In Service position.
- NOTE: The water flowing from the downstream tap is cloudy and/or contains media fines as well as air. Allow the water to run until it appears clean and free of air.
- 3. When a steady clean flow appears at the tap, close the tap and the main water supply valve and allow the filter media bed to settle for 15–20 minutes.
- 4. Manually index the filter to the Backwash position.
- 5. To prevent a sudden surge of water and air, partially open the main water supply valve so that the flow at the drain of the filter is approximately 1 gpm (3.7 Lpm). The water at the drain is cloudy again and/or contains media fines as well as air. Allow water to flow at the drain until it appears clean and free of air.
- Continue to open the water supply valve until it is completely open. Allow water to flow at the drain until all media fines are washed out of the filter.
- 7. Manually index the filter to the In Service position, and again open the downstream tap. Check to be sure that the water flows clear. If necessary, allow water to flow until all media fines are gone. If the tap is equipped with an aerator check that is not plugged with media fines and pipe scale.
- 8. Plug in the electrical cord and look in the sight hole on the back of the timer motor to ensure that it is running. Set the days backwashing is to occur by sliding tabs on the skipper wheel outward to expose trip fingers. Each tab is one day. Finger at red pointer is tonight. Moving clockwise from red pointer, extend or retract fingers to obtain the desired backwash schedule.
- Set time of day by pushing red button and spin the 24-hour gear until the present time of day is visible above the time of day arrow.

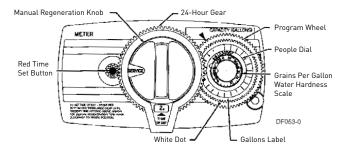
Cycle Times and Flow Diagrams

- 1. In Service position. See page 7.
- 2. Preliminary Rinse position.
 - See page 7 with standard piston (white end plug) or filter piston (black end plug).

- · Eliminated with low water piston (gray end plug).
- 3. Backwash position.
 - See page 7 with standard piston.
 - 15 minutes with filter piston.
 - 7 minutes with low water piston.
- 4. Brine Rinse position.
 - Eliminated, resulting in a 50 minute pause, no water flows during this time.
- 5. Slow Rinse position.
 - Eliminated, resulting in a 50 minute pause, no water flows during this time.
- 6. Second Backwash position.
 - See page 8 with standard piston.
 - 15 minutes with filter piston.
 - 7 minutes with low water piston.
- 7. Settling Rinse position.
 - See page 8 with standard or filter piston.
 - Eliminate with low water piston.
- 8. Brine Tank Refill position.
 - Eliminated, filter is back in service at this time.

MODEL 5600 METERED INSTALLATION AND START-UP PROCEDURES

NOTE: Install the water softener with the inlet, outlet, and drain connections made according to manufacturer's recommendations and to meet applicable plumbing codes.



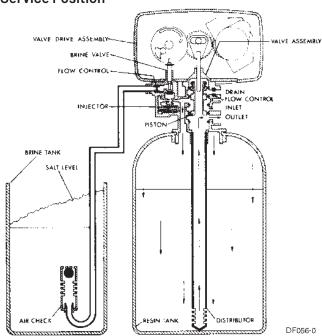
Before plugging in the Unit

- Manually index the softener control to the In Service position and let water flow into the resin tank. When the water flow stops, open a softened water tap until all air is released from the lines. Then close tap.
- 2. The various regeneration positions may be dialed manually by turning the knob on the front of the control until the indicator shows that the softener is in the desired position.
- Set water usage program wheel using any one of the following procedures:
 - Typical Residential Application
 - To program, just set the time, set the hardness and it automatically monitors system needs and regenerates only when necessary. To set time of day press red time set button and turn 24-hour gear until present time of day is at "time of day." Set program wheel by lifting the "people" dial and rotating it so that the number of people in the household is aligned with the household grains per gallon water hardness. Release the dial and check for firm engagement at setting. This method provides reserve capacity based on 75 gallons per person.
 - Optional Programming Procedures

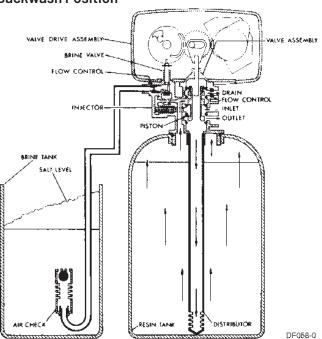
Calculate the gallon capacity of the system, subtract the necessary reserve requirement and set the gallons available at the small white dot on program wheel gear. Note, drawing shows 850 gallon setting. The capacity (gallons) arrow denotes remaining gallons exclusive of fixed reserve.

- 4. Rotate program wheel counterclockwise until it stops at Regeneration position.
- 5. Manually index the control to the Backwash position and allow water to flow at the drain for 3 or 4 minutes.
- 6. Remove back cover plate.
- Make sure than the salt dosage is set as recommended by the manufacturer. Manually index the control to the Brine Fill position and allow the brine tank to fill to the top of the air check.
- 8. Manually index the control to the Brine Rinse position and allow the control to draw water from the brine tank until it stops. Plug in the electrical cord and look in the sight hole in the back of the monitor to see that it is running.
- Manually advance the control to the beginning of the Brine Fill position and allow the control to return to the In Service position automatically.
- 10. Fill the brine tank with salt.
- 11. Replace back cover on the control. Be sure cable is not pinched between cover and housing.
- 12. Make sure that any bypass valving is left in the normal In Service position.
- 13. Manually index the filter to the In Service position and allow the mineral tank to fill by slowly opening the main water supply valve. Any bypass should be in the In Service position.

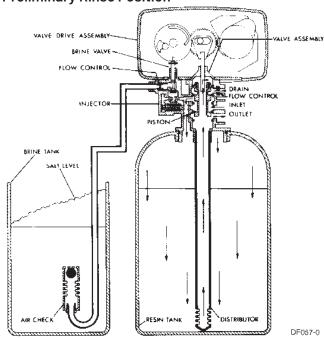
Service Position



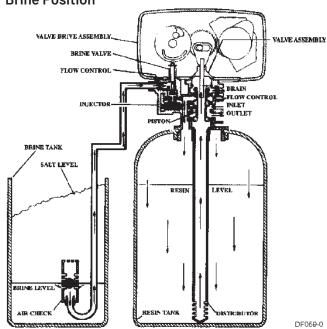
Backwash Position



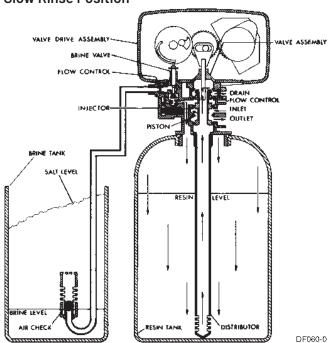
Preliminary Rinse Position



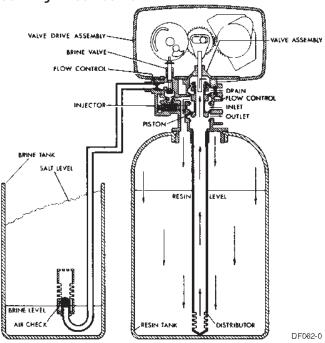
Brine Position



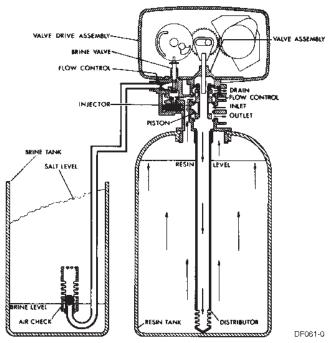
Slow Rinse Position



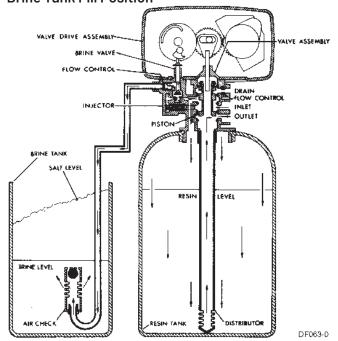
Settling Rinse Position

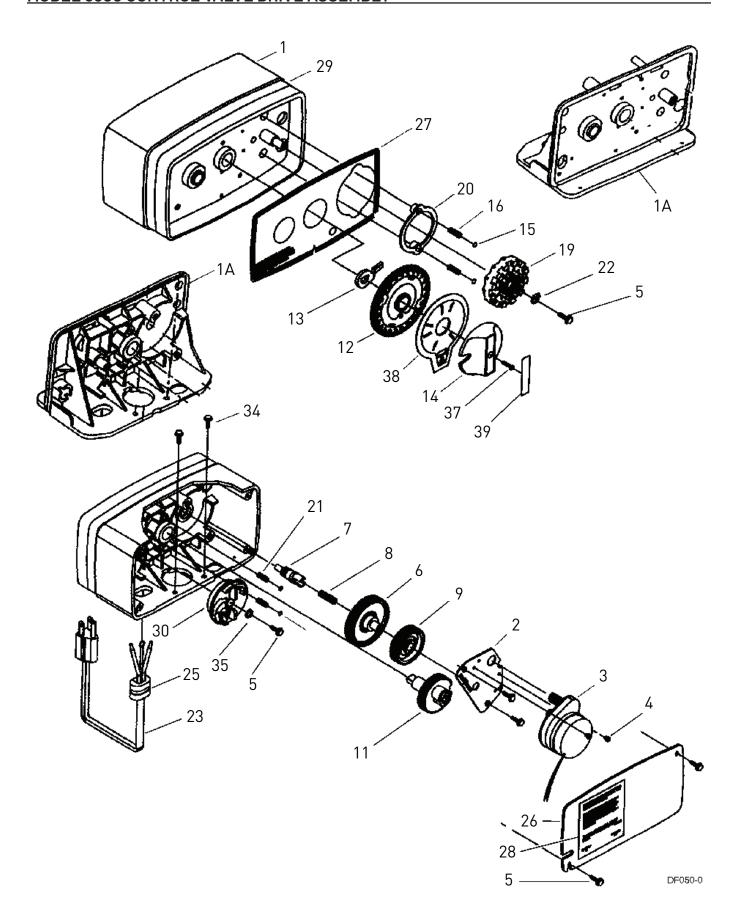


Second Backwash Position



Brine Tank Fill Position



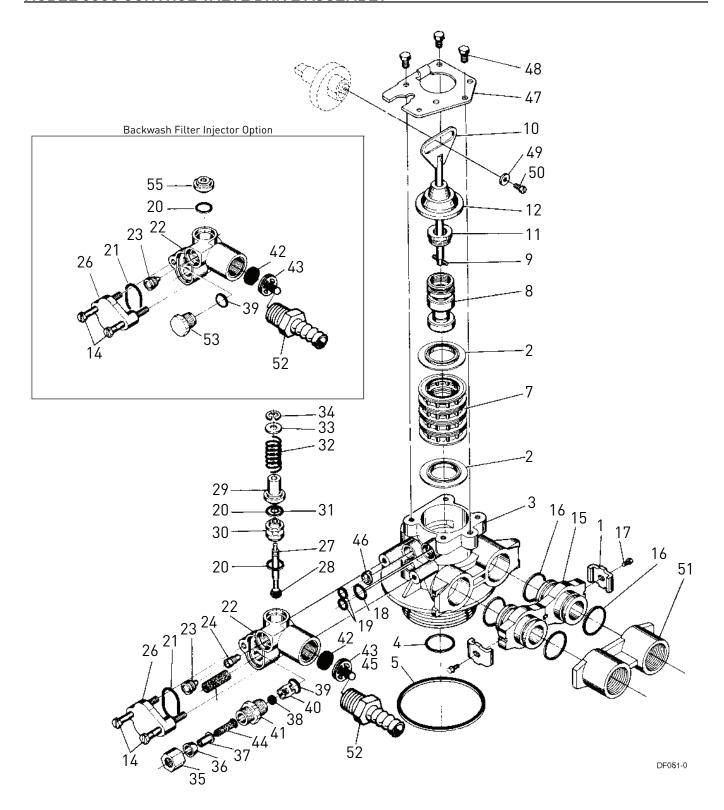


MODEL 5600 CONTROL VALVE DRIVE ASSEMBLY CONTINUED

Item No.	QTY	Part No.	Description
1	1	14448-001	Drive Housing, with Pin
1.4	1	15 / 0 / 07	Drilled for Cover
			"L" Housing, with Pin Drilled for Designer
			Motor Mounting Plate
3	1	18743	Motor, 120V, 60 Hz
	1	19659	Motor, 24V, 60 Hz
4	(2-3)	11384	Screw, Motor Mtg. and Ground Wire
5	(3-5)	13296	Screw, Component Mounting
6	1	13017	ldler Gear
7	1	13018	Idler Pinion
8	1	13312	Spring, Idler
9	1	13164	Drive Gear
11	1	13170	Main Gear and Shaft
12	1	19205	24-hour Gear Assembly, Silver
	1	19205-01	24-hour Gear Assembly, Tan
13	1	13011	Cycle Actuator Gear
14	1	14177	Knob, Manual Regeneration
15	4	13300	Ball, 1/4" Dia.
16	2	13311	Spring, Detent, Skipper Wheel
19	1	14381	Skipper Wheel Assembly, 12-day
	1	14860	Skipper Wheel Assembly, 7-day
20	1	13864	Skipper Wheel Ring
21	2	19080	Spring, Compression, 6700
22	1	13014	Regeneration Pointer
23	1	11842	Electrical Cord, Standard
24	2	12681	Wire Connector (not shown)
25	1	13547	Strain Relief
26	1	40338	Back Cover
27	1	13309	Front Label, Brown on Beige
	1	13437	Front Label, Blue/Silver on Black
28	1	13310	Rear Label, Softener
	1	18520	Rear Label, Filter
29	1	13348	Tape Stripe, Brown on Beige
	1	13436	Tape Stripe, Blue on Silver
30s	1	60514	Brine Cam Assembly, 3-18
	1	60514-01	Brine Cam Assembly, 6-36
	1	60514-02	Brine Cam Assembly, Minutes
34	2	12473	Screw-drive Mounting
35s	1	12037	Washer
37	1	15151	Screw, Knob
38	1	14176	Valve Position Dial,

Item No.	QTY	Part No.	Description
			Standard
	1	14278	Valve Position Dial, Low Water
	1	15478	Valve Position Dial, Chemical Filter
	1	16715	Valve Position Dial, Filter
39	1	14175	Knob Label, Beige
	1	14207	Knob Label, Silver
40s	1	40214	Screw, Brine Cam

s = Not use when a filter valve

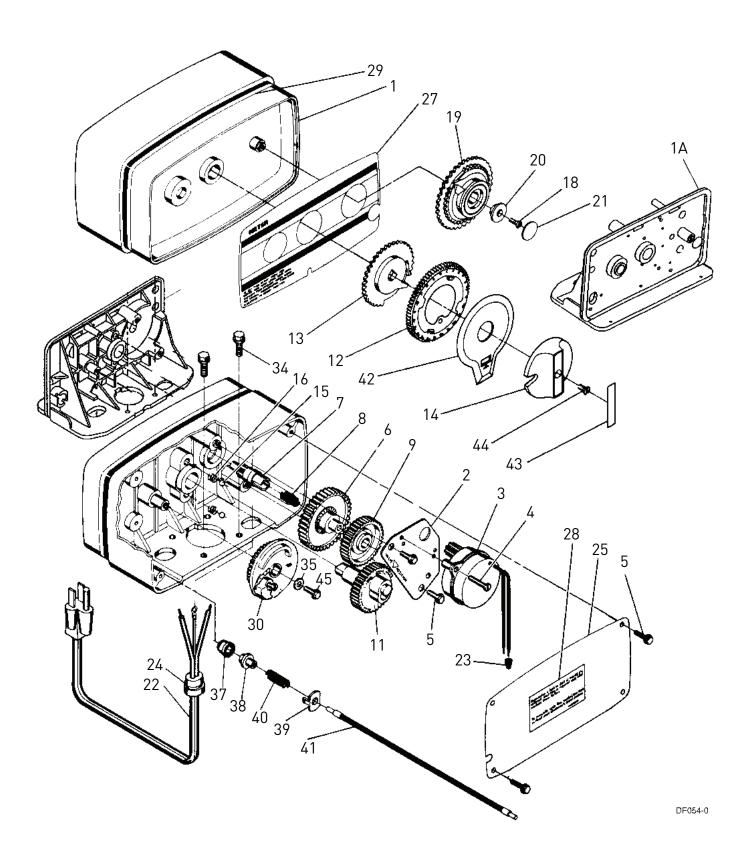


MODEL 5600 CONTROL VALVE DRIVE ASSEMBLY CONTINUED

Item No.	QTY	Part No.	Description
1	2-4	. 13255	. Adapter Clip (Clock or Meter)
2	5	. 13242	. Seal
	5	. 17772	. Silicone Seal
3	1	. 61400-12	. Valve Body Assembly, 1″ Dist.
	1	. 61400-11	.Valve Body Assembly, 3/4" Dist.
4	1	. 13304	.O-ring, Distributor Tube, 1″
	1	.10244	.O-ring, Distributor Tube, 13/16″
5	1	. 12281	.O-ring, Top of Tank
7	4	. 14241	.Spacer
8	1	. 13247	.Piston, Standard
	1	. 43216	.Piston, Low Water
	1	. 13852	.Piston, Filter
		. 10696	
10	1	. 13001	. Piston Rod Assembly
11	1	. 12953	. Piston Retainer
12	1	. 13446	.End Plug Assembly Standard, White
	1	. 13446-10	.End Plug Assembly Filter, Black
13	1	. 13446-20	.End Plug Assembly Low Water, Gray
14	2	. 13315	.Screw, Injector Mounting
15	2	. 19228	. Adapter Coupling
16*	4	. 13305	. O-ring, Adapter Coupling
17*	2-4	. 13314	.Screw, Adapter Coupling (Clock or Meter)
18	1	. 12638	.O-ring, Drain
19	2	. 13301	.O-ring, Injector
20s	2	. 13302	. O-ring, Brine Spacer
21	1	. 13303	. O-ring, Injector Cover
22	1	. 13163	. Injector Body
23s	1	. 10913U	. Injector Nozzle, Undrilled
24	1	. 10914	. Injector Throat, Specify Size
25	1	. 10227	. Injector Screen
26	1	. 13166	.Injector Cover
27	1	. 13172	. Brine Valve Stem
28	1	. 12626	. Brine Valve Seat
29	1	. 13165	. Brine Valve Cap
30	1	. 13167	. Brine Valve Spacer
31	1	. 12550	.Quad Ring
32	1	. 11973	.Spring, Brine Valve
33	1	. 16098	. Washer, Brine Valve
34	1	. 11981-01	.Retaining Ring
35	1	. 10329	.BLFC Fitting Nut
36	1	. 10330	.BLFC Ferrule
37	1	. 10332	.BLFC Tube Insert

Item No.	ОТY	Part No.	Description
38	1	12094	BLFC Button, .25 gpm
	1	12095	BLFC Button, .50 gpm
	1	12097	BLFC Button, 1.0 gpm
39s	1	12977	O-ring, BLFC
40	1	13245	BLFC Button Retainer
41	1	13244	BLFC Fitting, 3/8"
42	1	00000	DLFC Button, Specify Size
43	1	13173	DLFC Button Retainer
44	1	12767	Screen, Brine Line
45	1	15348	O-ring, DLFC (not shown)
46	1	13497	Air Disperser
47	1	13546	End Plug Retainer
48	3	12112	Screw
49	1	13363	Washer
50	1	13296	Screw
51A	1	13398	Yoke, Brass, 1" NPT
	1	13708	Yoke, Brass, 3/4" NPT
51B	1	18706	Yoke, Plastic, 1″ NPT
	1	18706-02	Yoke, Plastic 3/4″ NPT
52	1	13308	Drain Hose Barb
53	1	13918	BLFC, Plug
54s	1	13857	Brine Valve, Plug

*not used with meter controls s = used in backwash filter



MODEL 5600 CONTROL VALVE DRIVE ASSEMBLY CONTINUED

lte	m No.	ОТУ	Part No.	Description
	1	1	14488-001	Drive Housing, with Pin
				Drilled for Cover
	1A	1	15494-03	"L" Housing, with Pin Drilled for Designer
	2	1	13175	Motor Mounting Plate
	3	1	18743	Motor, 120V, 60 Hz
		1	13494	Motor, 24V, 60 Hz
	4	.2-3	11384	Screw, Motor Mtg. and Ground Wire
	5	.2-4	13296	Screw, Component Mounting
	6	1	13017	Idler Gear
	7	1	13018	Idler Pinion
	8	1	13312	Spring, Idler
			13164	
	11	1	13170	Main Gear and Shaft
	12	1	19205	24-hour Gear Assembly, Silver
		1	19205-01	24-hour Gear Assembly, Tan
	13			Cycle Actuator Gear
	14	1	14177	Knob, Manual Regeneration
			13300	
	16	2	19080	Spring, Compression, 6700
	18	1	13748	Screw, Program Wheel
				Program Skipper Wheel
				Assembly, Specify Hardness Capacity
	20	1	13806	Program Wheel Retainer
	21	1	13953	Cover Label, Program Wheel
	22	1	11842	Electrical Cord
	23	2	12681	Wire Connector
	24	1	13547	Strain Relief
	25	1	40338	Back Cover
	27	1	13955	Front Label, Beige
		1	13958	Front Label, Silver
	28	1	13310	Rear Label, Softener
		1	18520	Rear Label, Filter
	29	1	13957	Tape Stripe, Beige
		1	13960	Tape Stripe, Silver
	30	1	60514	Brine Cam Assembly, 3-18
		1	60514-01	Brine Cam Assembly, 6-36
		1	60514-02	Brine Cam Assembly, Minutes
	34	2	12473	Screw-drive Mounting
			12037	
	37	1	13830	Drive Pinion, Program Wheel
	38	1	13831	Clutch, Drive Pinion
	39	1	14253	Spring Retainer
	40	1	14276	Spring
	41	1	14043	Cable Assembly, Standard
				Cable Assembly, Extended, Right Angle

Item No.	QΤΥ	Part No.	Description
42	1	14176	Valve Position Dial, Standard
	1	14278	Valve Position Dial, Low Water
	1	15478	Valve Position Dial, Filter
43	1	14175	Knob Label, Beige
	1	14207	Knob Label, Silver
44	1	15151	Screw, Knob
45	1	40214	Screw, Brine Cam

5600 ELECTROMECHANICAL

Softener Time Clock		Softener Meter
Item No. QTY Part No.	Description	Item No. QTY Part No. Description
1560001-003	5600, SOF, DFN, CLK, 12DA, 12060, CW 1, .50, LES, NA2, 1600, SOFT	1560002-0015600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, SOFT
560001-004	5600, SOF, DFN, CLK, 12DA, 24-60, CW 1, .25, LES, NA2, 1600, SOFT	560002-002 5600, S0F, DFN, M34, MDEL, 24-60, CW 1, .50, LES, NA2, 1600, S0FT
560001-005	5600, SOF, DFN, CLK, 12DA, 12060, CW 1, .50, LES, NA2, 1600, SOFT	560002-003 5600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, SOFT
560001-006	5600, SOF, DFN, CLK, 12DA, 24-60, CW 1, .50, LES, NA2, 1600, SOFT	560002-004 5600, SOF, DFN, M34, MDEL, 24-60, CW 1, .50, LES, NA2, 1600, SOFT
560001-007	5600, SOF, DFN, CLK, 12DA, 12060, CW 1, .50, LES, NA2, 1600, SOFT	560002-005 5600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, SOFT
560001-009	5600, SOF, DFN, CLK, 12DA, 12060, CW 1, .50, LES, NA2, 1600, SOFT	560002-006 5600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, LWAT
560001-013	5600, SOF, DFN, CLK, 12DA, 12060, CW 1, .25, LES, NA2, 1600, SOFT	560002-007 5600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, LWAT
Filter Time Clock		560002-008 5600, SOF, DFN, M34, MDEL, 24-60, CW 1, .50, LES, NA2, 1600, LWAT
Item No. QTY Part No.	Description	560002-009 5600, SOF, DFN, M34, MDEL, 24-60, CW 1, .50, LES, NA2, 1600, LWAT
1	5000, FIL, DEN, CLK, 7041, 12000, CW BWF, BWF, LES, NA2, BWF-, FILT	560002-010 5600, S0F, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, S0FT
560001-001	5600, FIL, DFN, CLK, 12DA, 12060, CW BWF, BWF, LES, NA2, BWF-, FILT	560002-011 5600, SOF, DFN, M34, MDEL, 12060, CW 1, .50, LES, NA2, 1600, SOFT
560001-002	5600, FIL, DFN, CLK, 12DA, 12060, CW BWF, BWF, LES, NA2, BWF-, FILT	NOTE: Above part numbers DO NOT include the following parts.
560001-008	5600, FIL, DFN, CLK, 12DA, 22050, CW BWF, BWF, LES, NA2, BWF-, FILT	Cover Bypass Assembly Yoke Assembly DLFC with Retainer
560001-010	5600, FIL, DFN, CLK, 12DA, 12060, CW BWF, BWF, LES, NA2, BWF-, FILT	Flow Washers Transformer*
560001-012	5600, FIL, DFN, CLK, 12DA, 12060, CW BWF, BWF, LES, NA2, BWF-, FILT	See accessory page for options. *See ordering guide for details.

Covers		
13753-02	Cover, 5600, Black	A second
42345-03	Cover, 5600, Mechanical, Smoke	
42345-04	Cover, 5600, Mechanical, Transparent E	Blue S
60226-11	Cover, 5600, Designer I, Blk/Blk	
60226-22	Cover, 5600, Designer I, Blue/Blue	
Bypasses		
60041SS	1" Bypass, SS, NPT	
60040SS	3/4" Bypass, SS, NPT	
60049	Bypass, Plastic	COVER
Yokes		
	Yoke Assy, 3/4", r/angle, 90 deg.	
	1" Yoke, Plastic NPT	
	1" Yoke, Plastic BSP	////
18706-02	3/4" Yoke, Plastic NPT	////
18706-12	3/4" Yoke, Plastic BSP	
61694	1" Yoke, QC	
61700	3/4" Yoke, QC	WI W
13708-40	1" Yoke, Sweat	
41026-01	1" Yoke, SS, NPT	
	3/4" Yoke, Sweat	COVER, DESIGNER
41027-01	3/4" Yoke, SS, NPT	
Washers		
19153	Washer, Flow, 0.6 GPM	
19152	Washer, Flow, 0.8 GPM	
12085	Washer, Flow, 1.2 GPM	
19150	Washer, Flow, 1.3 GPM	
12086	Washer, Flow, 1.5 GPM	
19149	Washer, Flow, 1.7 GPM	
12087	Washer, Flow, 2.0 GPM	
12088	Washer, Flow, 2.4 GPM	VOKE
12089	Washer, Flow, 3.0 GPM	YOKE
12090	Washer, Flow, 3.5 GPM	
12091	Washer, Flow, 4.0 GPM	
19147	Washer, Flow, 4.5 GPM	
12092	Washer, Flow, 5.0 GPM	
	Washer, Flow, 6.0 GPM	
	Washer, Flow, 7.0 GPM	
Retainer		
47407 04		

13173-01.....Retainer, DLFC Button, w/O-ring

12338.....1/2" Drain Elbow, 90 19699......1/2" Drain Elbow, 45 13121......5/8" Drain Elbow, 90

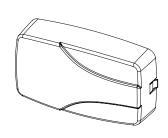
13308......1/2" Straight Hose Barb 13308-01......5/8" Straight Hose Barb

18280 Top Collector, 1.050 18280-02 Top Collector, 1.050 Narrow 18280-01......Top Collector, 1.050 Wide

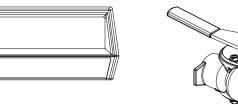
Drain Elbows

Hose Barbs

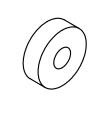
Collectors



COVER, MECHANICAL



BYPASS



WASHER



DRAIN ELBOW



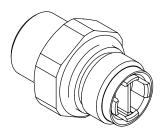
COLLECTOR



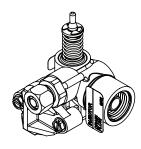
RETAINER

HOSE BARBS

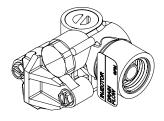
5600 VALVE ASSEMBLIES
BLFC
60022-12 BLFC, 0.125 GPM (0.375 lbs NaCl/min)
60022-25BLFC, 0.25 GPM (0.75 lbs NaCl/min)
60022-50BLFC, 0.50 GPM (1.5 lbs NaCl/min)
60022-100BLFC, 1.0 GPM (3 lbs NaCl/min)
00022-100
Injector Drain Assemblies
60084-0001Injector Drain Assy,
5600, #0, Blank DLFC, .25 BLFC
60084-0002 Injector Drain Assy,
5600, #0, Blank DLFC, .50 BLFC
60084-0101Injector Drain Assy,
5600, #1, Blank DLFC, .25 BLFC
60084-0102Injector Drain Assy,
5600, #1, Blank DLFC, .50 BLFC
Injector Assembly
60384-0 Injector Assy, Filter, 5600, Blank DLFC
ood to minimum injoicer risay, t interposes, blank ber o
Injector Nozzles
10913-0Nozzle, Injector, #0, Red (8" Tank)
10913-00Nozzle, Injector, #00, Violet (7" Tank)
10913-000Nozzle, Injector, #000, Brown (6" Tank)
10913-1Nozzle, Injector, #1, White (9" & 10" Tank)
10913-2Nozzle, Injector, #2, Blue (12" Tank)
10913-3Nozzle, Injector, #3, Yellow (13" Tank)
10913-4Nozzle, Injector, #4, Green (14" Tank)
10913BLKNozzle, Injector, Black (Filter)
Injector Throats
10914-0Throat, Injector, #0, Red (8" Tank)
10914-00Throat, Injector, #00, Violet (7" Tank)
10914-000Throat, Injector, #000, Brown (6" Tank)
10914-1 Throat, Injector, #1, White (9" & 10" Tank)
10914-2Throat, Injector, #2, Blue (12" Tank)
10914-3Throat, Injector, #3, Yellow (13" Tank)
10914-4Throat, Injector, #4, Green (14" Tank)
Plugs
40947-02Plug, Brine Valve, w/o-ring
BLFC Module Plug Assembly
13918-01BLFC Module Plug Assy, w/o-ring



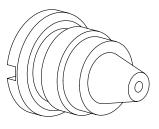
BLFC



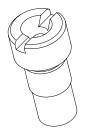
INJECTOR DRAIN ASSY



INJECTOR ASSEMBLY



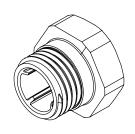
INJECTOR NOZZLE



INJECTOR THROAT



PLUG



BLFC MODULE PLUG ASSY

5600 VALVE ASSEMBLIES

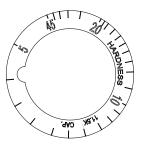
5600 VALVE ASSEMBLIES
Labels
14213 Label, 11.5K
14214Label, 13K
14343Label, 15K
14076Label, 16K
13969Label, 18K
14046Label, 21K
13961Label, 24K
14237Label, 24K, Black
14047Label, 26K
14180Label, 28K
13962Label, 30K
14048Label, 32K
13971Label, 36K
14073Label, 40K
14181 Label, 42K
13974Label, 45K
14239Label, 48K
14074Label, 50K
14182Label, 56K
14034Label, 60K
14183Label, 70K
18663Label, Brine Valve Cam, 1.5-8 Lbs.
41124Label, Lbs. Salt, 3-16
41125 Label, Lbs. Salt, 6-32
41126 Label, Brine Valve Cam, Minute
41127Label, Brine Valve Cam, 1.5-7kg
41128Label, Brine Valve Cam, 3-14kg
Switches
60320-03 Switch Assy, 5600 Auxiliary

Brine Cam Assemblies

60514-00 Brine Cam Assy, 5600, Less Salt Label

Meters

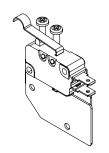
60086	. Meter Assy, 3/4" Dual Port, Slip Std,
	Plas, Pdl, w/Clps
14043	Meter Cable , 8.25"
60088-180	. Meter Assy, 3/4" Dual Port, Slip Std,
	Rt Ang/180, Plas, Pdl, w/clps
60089-180	. Meter Assy, 3/4" Dual Port, Slip Ext,
	Rt Ang/180, Plas, Pdl, w/clps
14910	Meter Cable , 6.75"



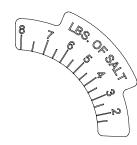
LABEL, HARDNESS



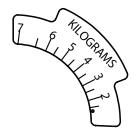
LABEL, MINUTES



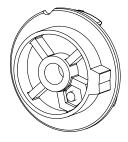
SWITCH



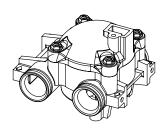
LABEL, LBS. OF SALT



LABEL, KILOGRAMS



BRINE CAM ASSY

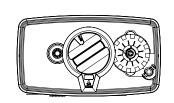


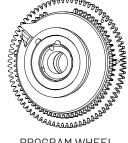
METER ASSY, PADDLE

5600 VALVE ASSEMBLIES CONTINUED

5600 VALVE AS	SSEMBLIES LUNTINUED
Powerheads	
62089-01	Pwrhd, 5600, Soft, Mtr, Srng, Encl,
	Orange, 120/60, US Cord
62089-02	Pwrhd, 5600, Soft, Mtr, Srng, Encl,
	Sil/Blu, 24/60, XFMR120/24
62089-03	Pwrhd, 5600, Soft, Mtr, Srng, Encl,
	Sil/Blu, 120/60, US Cord
62089-04	Pwrhd, 5600, Soft, Mtr, Srng, Encl,
	Sil/Blu, 24/60, No Cord
62089-05	Pwrhd, 5600, Soft, Mtr, Srng, "L",
	Orange, 120/60, US Cord
62089-06	Pwrhd, 5600, Soft, Mtr, Srng, "L",
	Sil/Blk, 120/60, US Cord
62089-07	Pwrhd, 5600, Soft, Mtr, Srng, "L",
	Sil/Blk, 24/60, No Cord
62089-08	Pwrhd, 5600, Soft, Mtr, Xrng, "L",
	Sil/Blu, 120/60, US Cord
62089-09	Pwrhd, 5600, Soft, Mtr, Srng, "L",
	Sil/Blu, 120/60, US Cord
62089-10	Pwrhd, 5600, Soft, Mtr, Srng, "L",
02000 10 11111111111111	Sil/Blu, 24/60, No Cord
62089-11	Pwrhd, 5600, Soft, Mtr, Srng, "L",
02000	Sil/Blu, XFMR120/24, No Cord
62090-01	Pwrhd, 5600, Soft, Clk, 12D, Encl, Sil/Blu,
02000 01	120/60, US Cord
62090-02	Pwrhd, 5600, Soft, Clk, 12D, Encl, Sil/Blu,
	24/60, No Cord
62090-03	Pwrhd, 5600, Soft, Clk, 12D, Encl, Tan,
	120/60, US Cord
62090-04	Pwrhd, 4650/5600, Soft, Clk, 12D, "L",
	Sil/Blk, 120/60, US Cord
62090-05	Pwrhd, 4650/5600, Soft, Clk, 12D, "L",
	Sil/Blk, 24/60, No Cord
62091-01	Pwrhd, 5600, Filt, Clk, 12D, Encl, Sil/Blu,
	120/60, US Cord
62091-02	Pwrhd, 5600, Filt, Clk, 12D, "L", Sil/Blk,
	120/60, US Cord
62091-03	Pwrhd, 5600, Filt, Clk, 35D, "L", Sil/Blk,
	120/60, US Cord
62091-04	Pwrhd, 5600, Filt, Clk, 35D, "L", Sil/Blk,
	24/60, No Cord
62091-05	Pwrhd, 5600, Filt, Clk, 35D, "L", Sil/Blk,
	24/60, XFMR120/24
Program Wheels	
60405-10	Program Wheel, w/3/4" Standard Label
	(0-2,100 Gallons)
60405-11	Program Wheel, Extended Metric
	(0 - 8 M3)
60405-15	Program Wheel, w/3/4" Standard Label
	w/People Label
60405-20	Program Wheel, w/3/4"Extended Label
	(0-10, 500 Gallons)
	Program Wheel, Extended Metric
	(0 /.0 MZ)

(0 - 40 M3)





POWERHEAD

PROGRAM WHEEL

SERVICE INSTRUCTIONS

Replace Time Brine Valve, Injectors and Screen

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner:
 - C.If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - D. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - E. If there is only a shut-off valve near the conditioner inlet, close it.
- Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- Disconnect brine tube and drain line connections at the injector body.
- Remove the two injector body mounting screws. The injector and brine module can now be removed from the control valve. Remove and discard valve body 0-rings.
- 6. Replace brine valve.
 - A. Pull brine valve from injector body, also remove and discard 0-ring at bottom of brine valve hole.
 - B. Apply silicone lubricant to new 0-ring and reinstall at bottom of brine valve hole.
 - C.Apply silicone lubricant to 0-ring on new valve assembly and press into brine valve hole, shoulder on bushing should be flush with injector body.
- 7. Replace injectors and screen.
 - A. Remove injector cap and screen, discard 0-ring.
 Unscrew injector nozzle and throat from injector body.
 - B. Screw in new injector throat and nozzle, be sure they are seated tightly. Install a new screen.
 - C.Apply silicone lubricant to new 0-ring and install around oval extension on injector cap.
- 8. Apply silicone lubricant to three new 0-rings and install over three bosses on injector body.
- Insert screws with washers through injector cap and injector. Place this assembly through hole in timer housing and into mating holes in the valve body. Tighten screws. (Be sure to reinstall brass spacers with injector on model 4600 valve.)
- 10. Reconnect brine tube and drain line.
- 11. Return bypass or inlet valving to normal **In Service** position. Water pressure automatically builds in the conditioner.

NOTE: Be sure to shut off any bypass line.

- 12. Check for leaks at all seal areas. Check drain seal with the control in the **Backwash** position.
- 13. Plug electrical cord into outlet.
- 14. Set time of day and cycle the control valve manually to assure proper function.
 - A. Make sure control valve is in the **In Service** position.
- 15. Make sure there is enough brine in the brine tank.
- 16. Rotate program wheel counterclockwise until it stops at **Regeneration** position.
- 17. Start regeneration cycle manually if water is hard.

Replace Timer

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner:
 - A. If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - B. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - C.If there is only a shut-off valve near the conditioner inlet, close it.
- Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- 4. Pull cable out of meter cover. Remove the control valve back cover.
- Remove screw and washer at drive yoke. Remove timer mounting screws. The entire timer assembly now lifts off easily.
- Put new timer on top of valve. Be sure drive pin on main gear engages slot in drive yoke (rotate control knob if necessary).
- Replace timer mounting screws. Replace screw and washer at drive yoke.
- 8. Return bypass or inlet valving to normal **In Service** position. Water pressure automatically builds in the conditioner.

NOTE: Be sure to shut off any bypass line.

- 9. Plug electrical cord into outlet.
- 10. Set time of day, program wheel, and salt usage. Cycle the control valve manually to assure proper function. Be sure to return the control valve to the **In Service** position.
- 11. Replace the control valve back cover. Be sure grommet at cable hole is in place.
- 12. Make sure there is enough brine in the brine tank.
- 13. Rotate program wheel counterclockwise until it stops at **Regeneration** position.
- 14. Start regeneration cycle manually if water is hard.
- Plug cable into meter cover, rotate cable to align drive flat if necessary.

Replace Piston Assembly

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner:
 - A. If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - B. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - C.If there is only a shut-off valve near the conditioner inlet, close it.
- Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- 4. Pull cable out of meter cover. Remove the control valve back cover.
- Remove screw and washer at drive yoke. Remove timer mounting screws. The entire timer assembly now lifts off easily. Remove end plug retainer plate.
- Pull upward on end of piston yoke until assembly is out of valve.
- Inspect the inside of the valve to make sure that all spacers and seals are in place, and that there is no foreign matter that would interfere with the valve operation.
- 8. Take new piston assembly as furnished and push piston into valve by means of the end plug. Twist yoke carefully in a clockwise direction to properly align it with drive gear. Replace end plug retainer plate.
- Place timer on top of valve. Be sure drive pin on main gear engages slot in drive yoke (rotate control knob if necessary).
- 10. Replace timer mounting screws. Replace screw and washer at drive yoke.
- 11. Return bypass or inlet valving to normal **In Service** position. Water pressure automatically builds in the conditioner.

NOTE: Be sure to shut off any bypass line.

- 12. Plug electrical cord into outlet.
- 13. Set time of day, program wheel, and salt usage. Cycle the control valve manually to assure proper function. Be sure to return the control valve to the **In Service** position.
- 14. Replace the control valve back cover. Be sure grommet at cable hole is in place.
- 15. Make sure there is enough brine in the brine tank.
- 16. Rotate program wheel counterclockwise until it stops at **Regeneration** position.
- 17. Start regeneration cycle manually if water is hard.
- 18. Plug cable into meter cover. Rotate cable to align drive flat if necessary.

Replace Seals and Spacers

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner.
 - A. If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - B. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - C.If there is only a shut-off valve near the conditioner inlet, close it.

- 3. Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- Pull cable out of meter cover. Remove the control valve back cover.
- Remove screw and washer at drive yoke. Remove timer mounting screws. The entire timer assembly now lifts off easily. Remove end plug retainer plate.
- 6. Pull upward on end of piston rod yoke until assembly is out of valve. Remove and replace seals and spacers with fingers.

Replace Meter

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner:
 - A. If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - B. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - C.If there is only a shut-off valve near the conditioner inlet, close it.
- Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- 4. Pull cable out of meter cover.
- 5. Remove two screws and clips at bypass valve or yoke. Pull resin tank away from plumbing connections.
- 6. Remove two screws and clips at control valve. Pull meter module out of control valve.
- 7. Apply silicone lubricant to four new 0-rings and assemble to four ports on new meter module.
- 8. Assemble meter to control valve. Note, meter portion of module must be assembled at valve outlet.
- 9. Attach two clips and screws at control valve. Be sure clip legs are firmly engaged with lugs.
- 10. Push resin tank back to the plumbing connections and engage meter ports with bypass valve or yoke.
- 11. Attach two clips and screws at bypass valve or yoke. Be sure clip legs are firmly engaged with lugs.
- 12. Return bypass or inlet valving to normal **In Service** position. Water pressure automatically builds in the conditioner.

NOTE: Be sure to shut off any bypass line.

- 13. Check for leaks at all seal areas.
- 14. Plug electrical cord into outlet.
- 15. Set time of day.
 - A. Make sure control valve is in the In Service position.
- 16. Rotate program wheel counterclockwise until it stops at **Regeneration** position.
- 17. Start regeneration cycle manually if water is hard.
- 18. Plug cable into meter cover. Rotate cable to align drive flat if necessary.

SERVICE INSTRUCTIONS CONTINUED

Replace Meter Cover and/or Impeller

- 1. Unplug electrical cord from outlet.
- 2. Turn off water supply to conditioner:
 - A. If the conditioner installation has a "three valve" bypass system, first open the valve in the bypass line, then close the valves at the conditioner inlet and outlet.
 - B. If the conditioner has an integral bypass valve, put it in the **Bypass** position.
 - C.If there is only a shut-off valve near the conditioner inlet, close it.
- Relieve water pressure in the conditioner by putting the control in the **Backwash** position momentarily. Return the control to the **In Service** position.
- 4. Pull cable out of meter cover.
- 5. Remove four screws on cover.
- 6. Lift cover off of meter module, discard o-ring.
- Remove and inspect impeller for gear or spindle damage, replace if necessary.
- 8. Apply silicone lubricant to new o-ring and assemble to the smallest diameter on meter cover.
- 9. Assemble cover to meter module. Be sure impeller spindle enters freely into cover. Press firmly on cover and rotate if necessary to assist in assembly.
- 10. Replace four screws and tighten.
- 11. Return bypass or inlet valving to normal **In Service** position. Water pressure automatically builds in the conditioner.

NOTE: Be sure to shut off any bypass line.

- 12. Check for leaks at all seal areas.
- 13. Plug electrical cord into outlet.
- 14. Set time of day
 - A. Make sure valve is in the In Service position.
- 15. Rotate program wheel counterclockwise until it stops at
- 16. position.
- 17. Start regeneration cycle manually if water is hard.
- 18. Plug cable into meter cover. Rotate cable to align drive flat if necessary.

TROUBLESHOOTING

Pro	oblem	Са	use	Со	rrection
1.	Softener fails to regenerate.	Α.	Electrical service to unit has been interrupted.	Α.	Assure permanent electrical service (check fuse, plug, pull chain or switch).
		В.	Timer is defective.	В.	Replace timer.
		C.	Power failure.	C.	Reset time of day.
2.	Softener delivers	Α.	Bypass valve is open.	Α.	Close bypass valve.
	hard water.	В.	No salt in brine tank.	В.	Add salt to brine tank and maintain salt level above water level.
		C.	Injectors or screen is plugged.	C.	Replace injectors and screen.
		D.	Insufficient water flowing into brine tank.	D.	Check brine tank fill time and clean brine line flow control if plugged.
		Ε.	Hot water tank hardness.	E.	Repeated flushings of the hot water tank is required.
		F.	Leak at distributor tube.	F.	Make sure distributor tube is not cracked. Check O-ring and tube pilot.
		G.	Internal valve leak.	G.	Replace seals and spacers and/or piston.
3.	Unit uses too much	Α.	Improper salt setting.	Α.	Check salt usage and salt setting.
	salt.	В.	Excess water in brine tank.	В.	See problem number 7.
4.	Loss of water	Α.	Iron build-up in line to water conditioner.	Α.	Clean line to water conditioner.
	pressure.	В.	Iron build-up in water conditioner.	В.	Clean control and add resin cleaner to resin bed. Increase frequency of regeneration.
		C.	Inlet of control plugged due to foreign material loose from pipes by recent work done on plumbing system.	C.	Remove piston and clean control.
5.	Loss of resin through drain line.	Α.	Air in water system.	Α.	Assure that well system has proper air elimination control, Check for dry well condition.
6.	Iron in conditioned water.	Α.	Fouled resin bed.	Α.	Check backwash, brine draw and brine tank fill, increase frequency of regeneration, increase backwash time.
7.	Excessive water in brine tank.	Α.	Plugged drain line flow control.	Α.	Clean flow control.
8.	Salt water in service line.	Α.	Plugged injector system.	Α.	Clean injector and replace screen.
		В.	Timer not cycling.	В.	Replace timer.
		C.	Foreign material in brine valve.	C.	Clean or replace brine valve.
		D.	Foreign material in brine line flow control.	D.	Clean brine line flow control.
9.	Softener fails to draw brine.	Α.	Draw line flow control is plugged.	Α.	Clean drain line flow control.
		В.	Injector is plugged.	В.	Clean or replace injectors.
		C.	Injector screen plugged.	C.	Replace screen.
		D.	Line pressure is too low.	D.	Increase line pressure (minimum 20 psi (1.3 bar) at all times).
		E.	Internal control leak.	E.	Change seals, spacers and/or piston assembly.
10.	Control cycles continuously.	Α.	Faulty timer mechanism.	Α.	Replace timer.
11.	Drain flows continuously.	Α.	Foreign material in control.	Α.	Remove piston assembly and inspect bore, remove foreign material and check control in various regeneration positions.
		В.	Internal control leak.	В.	Replace seals and/or piston assembly.
		C.	Control valve jammed in Brine or Backwash position.	C.	Replace seals and/or piston assembly.
		D.	Timer motor stopped or jammed.	D.	Replace timer.

GENERAL SERVICE HINTS FOR METER CONTROL

Problem	Cause	Correction	
Softener delivers hard water.	A. Reserve capacity has been exceeded.	A. Check salt dosage requirements and reset program wheel to provide additional reserve.	
	B. Program wheel is not rotating with meter output.	B. Pull cable out of meter cover and rotate manually, program wheel must move without binding and clutch must give positive "clicks" when program wheel strikes regeneration stop (if not, replace timer).	
	C. Meter is not measuring flow.	C. Check output by observing rotation of small gear on front of timer (program wheel must not be against regeneration stop for this check) each tooth to tooth is approximately 30 gallons (113.5 L) (if not, replace meter).	

MODEL 5600SF TROUBLESHOOTING

Problem	Cause	Correction
Filter fails to backwash.	A. Electrical service to unit has been interrupted.	A. Assure permanent electrical service (check fuse, plug, pull chain or switch).
	B. Timer is defective.	B. Replace timer.
	C. Power failure.	C. Reset time of day.
2. Filter "bleeds" iron.	A. Bypass valve is open.	A. Close bypass valve.
	B. Excessive water usage.	B. Reduce days between, backwashing (see timer instructions), make sure that there is not a leaking valve in the toilet bowl or sinks.
	C. Hot water tank rusty.	C. Repeated flushings of the hot water tank is required.
	D. Leak at distributor tube.	D. Make sure distributor tube is not cracked, check O-ring and tube pilot.
	E. Defective or stripped filter medium bed.	E. Replace bed.
	F. Inadequate backwash flow rate.	F. Make sure filter has correct drain flow control, be sure flow control is not clogged or drain line restricted, be sure water pressure has not dropped, increase backwash flow rate according to specifications for your unit, see your dealer for recommendations.
3. Loss of water pressure.	A. Iron or turbidity build-up in water filter.	A. Reduce days between backwashing so filter backwashes more often, make sure filter is sized large enough to handle water usage.
	B. Inlet plugged due to foreign material broken loose from pipes by recent work done on plumbing system.	B. Remove piston and clean control.
4. Loss of filter medium through drain line.	A. Broken or missing top screen.	A. Replace top screen, must have 0.020" wide slots.
5. Drain flows continuously.	A. Foreign material in control.	A. Remove piston assembly and inspect bore, remove foreign material and check control in various cycle positions.
	B. Internal control leak.	B. Replace seals and/or piston assembly.
	C. Control valve jammed in rinse or backwash.	C. Replace piston, seals and spacers (and drive motor if necessary).

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